

## WHAT IS CLAIMED IS:

- 1. A cathode for use in the refining of metals, comprising:
- a substantially fat deposition plate fixedly attached along an upper edge thereof to an elongate hanger bar thereby defining a connection;
- a protective cladding abutting said deposition plate and at least partially surrounding said hanger bar such that a cavity is defined in the region of said connection; and
- a corrosion resistant material filling said cavity; whereby said corrosion resistant material prevents corrosive substances from penetrating said connection.
- 2. A cathode as recited in claim 1 wherein said deposition plate is attached to said hanger bar by means of at least one weld.
- 3. A cathode as recited in claim 2 wherein said corrosion resistant material prevents corrosive substances from penetrating said weld.
- 4. A cathode as recited in claim 1 wherein said corrosion resistant material is an epoxy resin.
- 5. A cathode as recited in claim 1 wherein said deposition plate and said cladding are fabricated from stainless steel.
- 6. A cathode as recited in claim 1 wherein said cladding is attached to said deposition plate by means of at least one weld.
- 7. A cathode as recited in claim 1 wherein an inverted v-profile is machined in a lower edge of said deposition plate.

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- 8. A method for fabricating a cathode assembly for use in the refining of metals, said cathode being of the type comprising a deposition plate for electrodepositing metals, said method comprising the steps of:
  - (a) providing a substantially flat deposition plate having an upper edge;
  - (b) fastening an elongate hanger bar on said upper edge of said deposition plate, thereby providing a deposition plate assembly;
  - (c) securing a protective cladding to said deposition plate assembly so as to substantially overlay the area of fastening between said hanger bar and said upper edge of said deposition plate, thereby defining a cavity between said cladding and said deposition plate assembly; and
  - (d) filling said cavity with a corrosion resistant material thereby providing a fabricated cathode assembly.
- 9. A method for fabricating a cathode assembly as in claim 8 wherein said fastening step includes welding said upper edge to said hanger bar.
- 10. A method for fabricating a cathode assembly as in claim 8 wherein said filling step comprises boring at least one hole in said protective cladding and injecting a liquid phase of said corrosion resistant material into said cavity, said corrosion resistant material subsequently hardening into a solid phase.
- 11. A method for fabricating a cathode as in claim 10 wherein said corrosion resistant material is an epoxy resin.